

Top side: Longitudinal grooves (LGB)





Quality: **PU65A / PU80A** 

Order No.: **FBFGJ750X22S** 

FDA FC













GENERAL BELT INFORMATION				
Material type	Polyurethane	Belt design	monolithic, 2 components	
Total belt thickness	2,2 mm	Weight	1,44 kg/m²	
Minimum pulley diameter	18 mm	Temperature	-20°C+60°C	
Recommended pretension	15%	Maximum production width	750 mm	
Pull force at 1% elongation (static)	0,41 N/mm	Maximum usable width	730 mm	
		Chemical resistance	upon request	
Pull force at 1% elongation (relaxed)	0,32 N/mm			

BELT SPECIFICATIONS	TOP SIDE	BOTTOM SIDE
Approx. material hardness (Shore)	65° Shore A	80° Shore A
Coefficient of friction $\boldsymbol{\mu}$ Steel	n/a	0,5
Color	black	black
Belt thickness	1,2 mm	Fabric impression (FI)
Surface	Longitudinal grooves (LGB)	FDA (Food and Drug Administration)
Characteristics	FDA (Food and Drug Administration)	2C
	Hydrolysis resistance	
	microbial resistant	
	MicroClean	
	2C	

CONFORMITY	
REACH EC 1907/2006 in the current versions	
EC 1935/2004 in the current versions	
FDA (Food and Drug Administration)	

RECOMMENDED END CONNECTION & WELDING PARAMETERS					
Finger joint		Butt welding (heating sword)			
Heating plate temperature	150/165 °C	Heating paddle temperature	260°C ±10°C		
Pressure	0,5 bar				
Heating time	90 sek.				

The above information is the result of in-house quality testing. It does not constitute a warranty of properties and, in particular, does not contain statements about the suitability of the product for specific purposes, nor can any claims be derived from it against us. The information does not release the buyer, in particular, from his obligation to perform incoming inspection.

Subject to change without notice - 04/2025



## **MATERIAL CHARACTERISTICS**

BEHAbelt conveyor belts additionally offer very useful special features that make them suitable for even the most demanding conveyor belt applications.



FDA/EC compliance for direct food contact.



Metal and X-ray detectable conveyor belts for maximum food safety. These products are part of the PUsafe series.



Hydrolysis-resistant conveyor belts for use in warm, humid, and wet environments.



Specially protected against UV-C radiation.



Use of raw materials of non-animal origin.



Friction driven conveyor belts for roller drives.



Antistatic dissipative conveyor belts with excellent mechanical properties.



The microbe-resistant conveyor belts do not provide a breeding ground for microorganisms.



Unique surface finish that offers optimal release properties and excellent cleanability due to its rounded structure.



The two-component production allows the combination of different material hardnesses, properties, and colors.



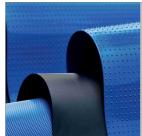
Heavy-duty flame retardant according to ISO 340.



Form-locking conveyor belts for gear drives.

## **DELIVERY PROGRAM**

Supplementary product solutions as well as welding and joining technology.



made of PU and TPE



Monolithic conveyor belts Weldable belts made of PU Welding/joining technology for PU and TPE and TPE



PU coatings for toothed and V-belts



Belt accessories made of PU